

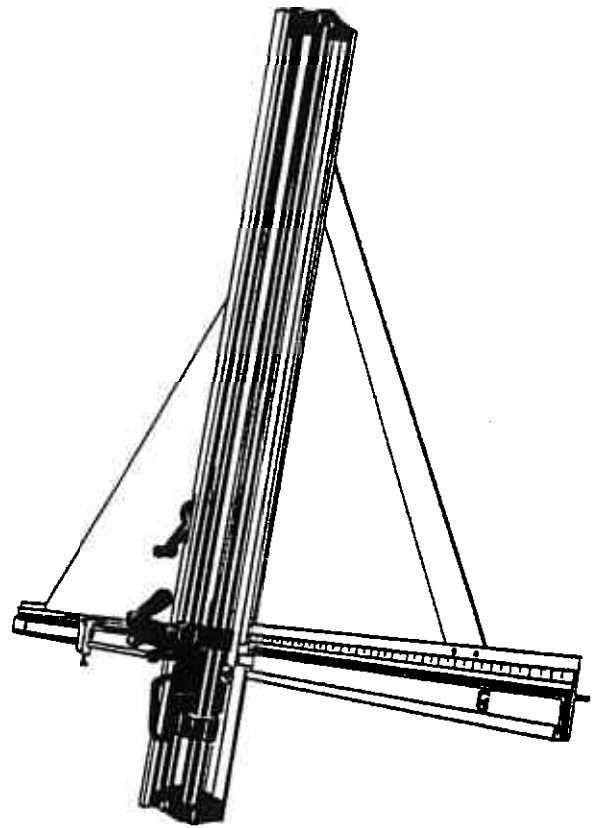
*2nd Gen*

# OWNERS MANUAL

*John F. Smith*  
*5/15/74*

## Seal<sup>®</sup> ProCut ELITE™ 2

PROFESSIONAL  
MULTI-SUBSTRATE  
CUTTER



SET-UP, OPERATION  
AND MAINTENANCE

### Seal<sup>®</sup> Products

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*OBS - Prior to Exacto Elite*

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## CUTTING APPLICATIONS

MATERIAL	MAT BLADE	GLASS WHEEL	PLASTIC SCORING	ROTARY WHEELS
MATBOARD	1/4"	—	—	—
FOAMBOARDS	1/2"	—	—	—
HARDBOARD	—	—	—	3/32"
EXPANDED PVC	1/4"	—	—	1/8"
POLYSTYRENE	1/4"	—	—	1/8"
GLASS	—	1/4"	—	—
ACRYLIC	—	—	1/4"	—
ALUMINUM	040"	—	—	—

Four separate tool holding **PILLAR POSTS** are provided. All **PILLAR POSTS** can be quickly exchanged in the **HEAD** making it easy to convert from one material to another.

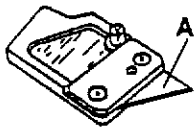


Figure 1

The mat/mount/foam board **PILLAR POST**, (Figure 1) uses a special blade (A), 10 included. Replacements are available as Part No. 2431. Replace a blade by removing the two hex head screws, and the cover plate. Position a new blade with its notch, (B) in Figure 2, engaged with the pin, then replace the cover and screws.

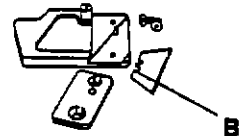


Figure 2



Figure 3

The hardboard cutter (Figure 3) utilizes a dual rotary wheel cutting device (C) located on it's **PILLAR POST**. Replacement wheels are available as a set, Part No. 2451.



Figure 4

The glass cutter **PILLAR POST**, Figure 4, uses a replaceable wheel unit (D). Ten steel wheel units are included in the parts bag. Replacements can be ordered on Part No. 2432. A worn wheel unit can be removed with a paper clip and replaced by sliding a new unit into the slot in the **PILLAR POST**.

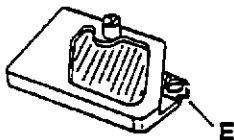


Figure 5

The plastic cutter **PILLAR POST**, Figure 5, utilizes a replaceable cutting blade (E), 10 of which are provided in the parts bag. Replacements are available as Part No. 2433. Install this blade by loosening the holding screw. Slide the blade in place with its point oriented downward as shown, then tighten the screw.

The cutting **HEAD** has a wide slot with two positions for the **PILLAR POSTS**, (F) and (G) in Figure 6. The hardboard cutting **PILLAR POST** fits in position (G) on the right, while the mounting board, glass, and plastic cutting **PILLAR POSTS** are placed in the left slot, (F). The **SPEED SCREW** (H) locks the **PILLAR POST** in place. You can not insert a **PILLAR POST** in the wrong slot.

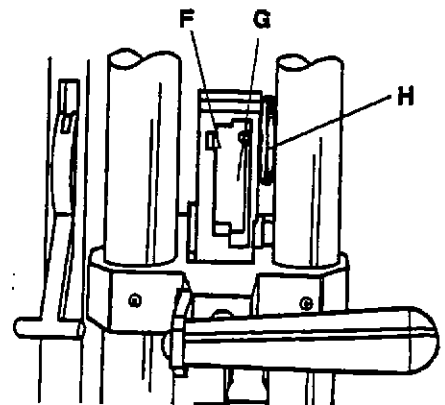


Figure 6

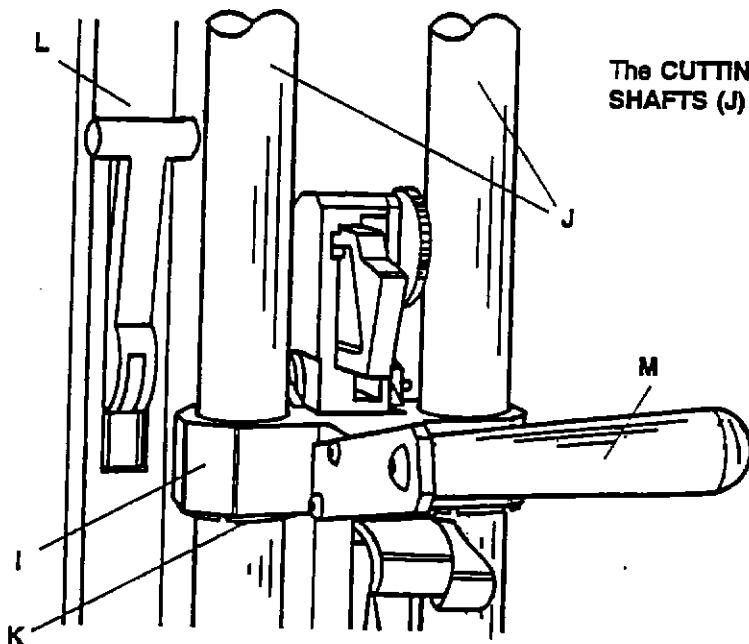


Figure 7

The **CUTTING HEAD** (I), Figure 7, slides on two polished chrome plated steel **SHAFTS** (J) with 3 low friction **BUSHINGS** (K) for smooth operation.

A **CLAMP** (L) holds the plastic, mount board or hardboard in place while cutting. The CLAMP is not to be used on glass.

The **SEAL PROCUT ELITE 2** must be properly and safely mounted on a wall. Hardware is included in the parts bag for this purpose. Tools required for installation are drill, adjustable or socket wrenches, screw drivers (both phillips and blade type), measuring tape, a straight edge at least 48" long, a pencil, and the hex wrenches from the parts bag. The **UPPER BRACKET** and the **RIGHT SUPPORT ASSEMBLY** are packed separately in the carton. The **PILLAR POSTS** and **HARDBOARD HANDLE** (M) are packed in a box in the carton.

If your machine appears to have been damaged in shipment, notify your carrier.

# INSTALLATION

It is important to mount the machine on the wall securely, safely, and rigidly. At least two people will be required to lift the machine for wall mounting.

The following major steps are required for installation:

1. Attach the **UPPER BRACKET** to the wall.
2. Attach the **LOWER BRACKET** to the machine.
3. Lift and bolt the machine to the **UPPER BRACKET**.
4. Attach the **LOWER BRACKET** to the wall.
5. Install the left **HORIZONTAL SUPPORT** to the wall and machine.
6. Install the **RIGHT SUPPORT**.

Detailed procedures are as follows: Refer to the bottom of this page to identify fasteners shown full size.


1. Hold the **UPPER BRACKET, Figure 8**, against the wall with the top about 93° above the floor. Use a level to be sure it is vertical. Mark the wall through the 6 mounting holes. Drill pilot holes in the wall and install the **UPPER BRACKET** with six hex head wood screws from the parts bag, shown at A below.


**NOTE:** The **UPPER BRACKET** must be safely mounted to wood, not plaster. If wooden studs are not present, you can rigidly mount a sheet of plywood to the wall and attach the **UPPER AND LOWER BRACKETS** to the wood.

2. Use two 1/4-20 bolts, nuts, washers, and lock washers shown at B to attach the **LOWER BRACKET** to the machine. See **Figure 9**.

3. Lift the machine and attach it to the **UPPER BRACKET** with four 1/4-20 bolts, washers, lock washers, and nuts shown at B. See **Figure 8**. The holes in the **UPPER BRACKET** are elongated to allow the **LOWER BRACKET** to rest squarely against the wall.

4. Use the **LOWER BRACKET** as a guide to drill pilot holes in the wall and secure with three hex head wood screws, A.

5. Install the **HORIZONTAL SUPPORT**  between the **LEFT SUPPORT** and the wall. See **Figure 9**. Use two 10-24 pan head bolts and nuts, shown at C and two hex head wood screws, A.

6. Refer to **Figure 9** to install the **RIGHT SUPPORT** assembly.
  - A. Attach the brace to the **RIGHT SUPPORT** with two flat head screws and nuts, D. Leave the nuts slightly loose.
  - B. Remove the two hex nuts, lock washers and washers from the vertical leg of the **ANGLE BRACKET** in the back of the machine. Set them aside to reinstall later. 
  - C. Loosen, (do not remove), the button head hex screw in the **RIGHT SUPPORT**.
  - D. Attach the second **ANGLE BRACKET** to the top left end of the **RIGHT SUPPORT** with two 1/4-20 bolts, washers, lock washers, and nuts, E. The long leg of the angle bracket must be horizontal. Do not tighten yet.

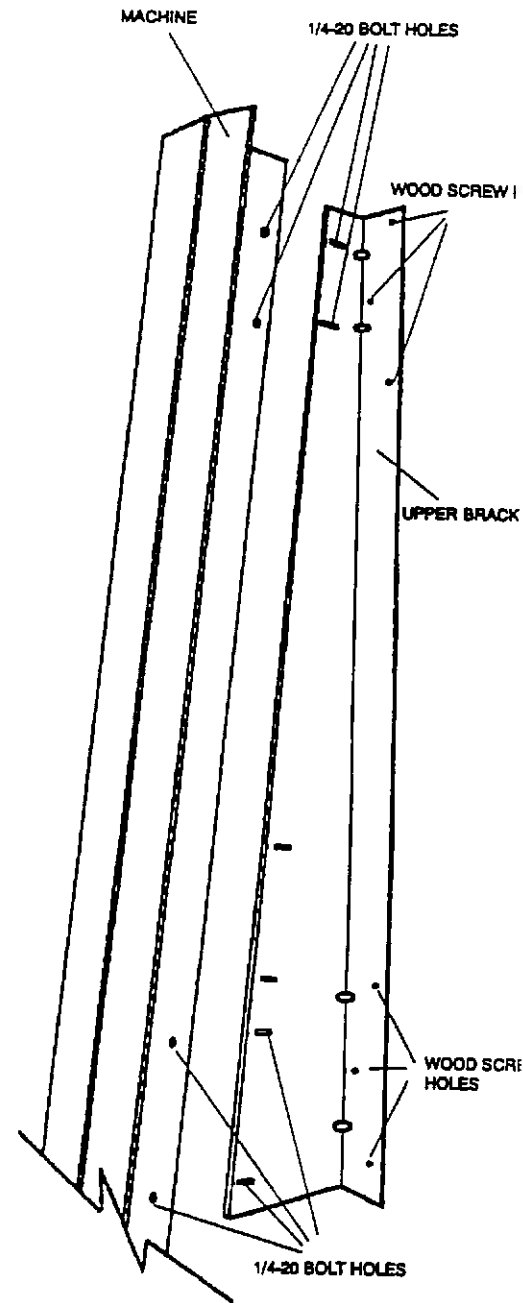
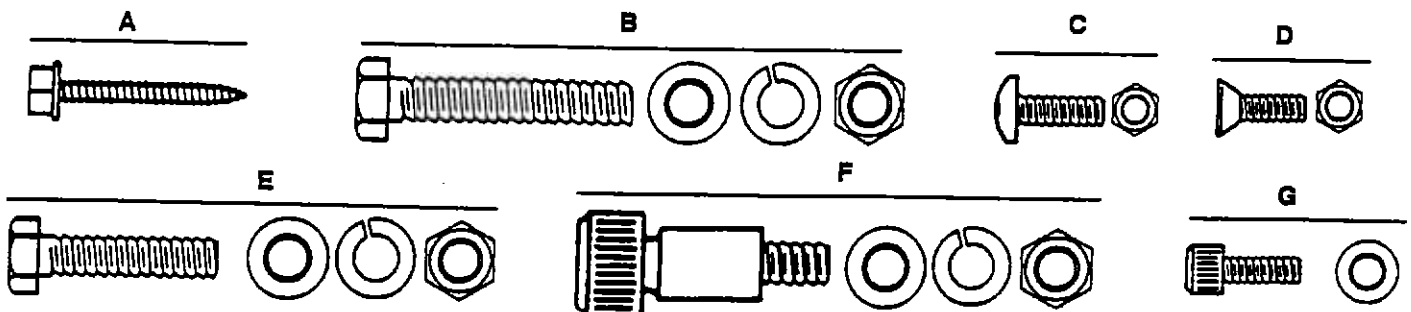


Figure 8



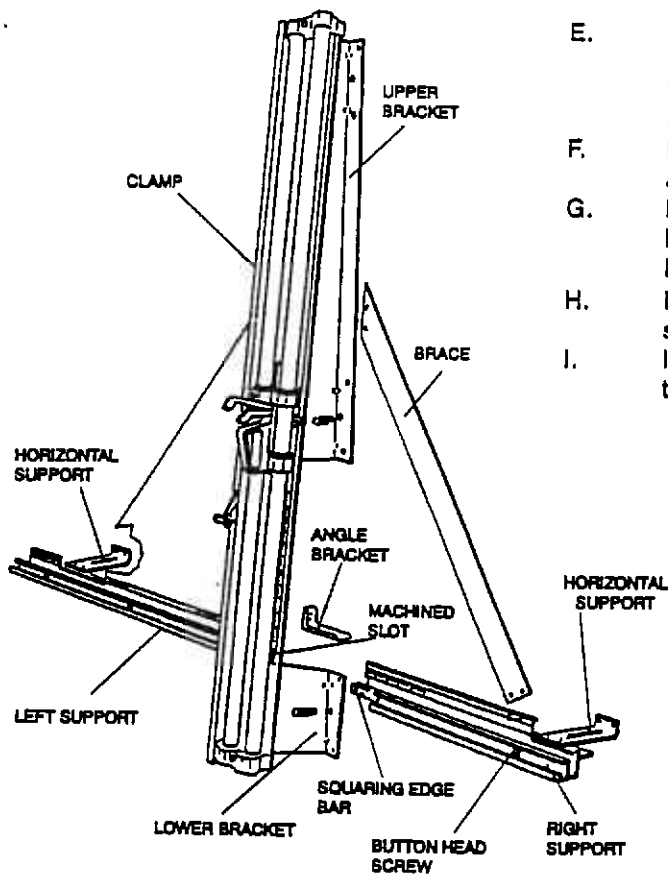


Figure 9

- E. Hold the **RIGHT SUPPORT** in position with the left end of the **SQUARING EDGE BAR** in the machined slot of the machine. Place the shoulder screw, **F**, through the **SQUARING EDGE BAR** and attach a washer, lock washer and nut in the rear.
- F. Install the two hex cap screws and washers, **G**, at the top of the brace and right edge of the machine.
- G. Reinstall the washers and nuts you removed in step 6. B. You will note both **ANGLE BRACKETS** are attached to the machine with the same bolts.
- H. Now, in sequence, fully tighten the **ANGLE BRACKET** nuts, the shoulder bolt nut, and the screws and nuts at both ends of the **BRACE**.
- I. Install the remaining **HORIZONTAL SUPPORT** between the **RIGHT SUPPORT** and the wall using fasteners **C** and **A**.

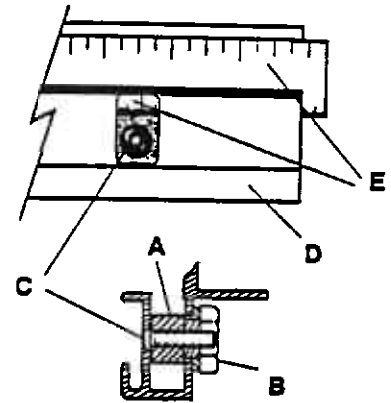


Figure 10

J. See Figure 10. Lay a long straight edge on the **SQUARING EDGE BARS (A)** of both the **LEFT** and **RIGHT SUPPORTS**. Rotate the **ECCENTRIC NUT (B)** behind the **BUTTON HEAD SCREW (C)** in the **RIGHT SUPPORT (D)**. This will raise or lower the **RIGHT SQUARING EDGE BAR**. Raise it until the **SQUARING EDGE BAR** and straight edge (**E**) touch. You can observe this through the cut out where you see the button head screw. Tighten the **BUTTON HEAD SCREW** while holding the **ECCENTRIC NUT** so it can not turn.

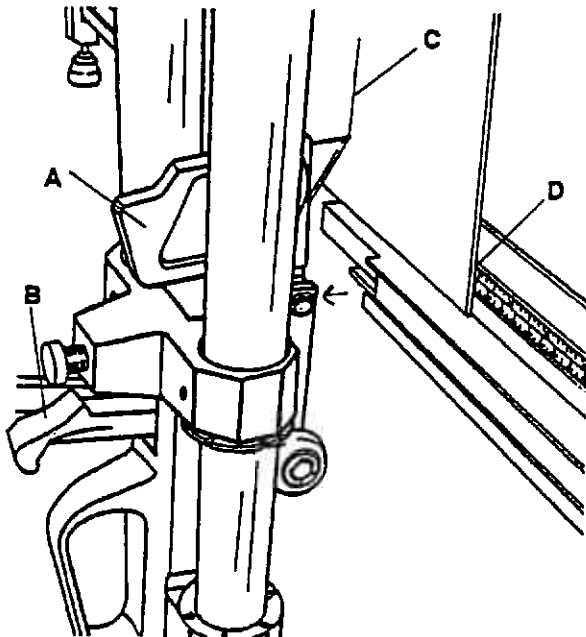


Figure 11

Refer to Figures 11 and 12. The **RIGHT SUPPORT SCALE** can now be aligned and set in its proper position. Mark a short line on a mat/mount board exactly 6 inches from the right edge. Insert the mat/mounting board **PILLAR POST (A)** in the cutting **HEAD** and lock it with the **SPEED SCREW**.

Depress the **SHORT THUMB LEVER (B)** and raise the **CUTTING HEAD**. Place the mat/mount board on the **SQUARING EDGE BAR** and slide it in position so the cutting blade rests exactly on the line (**C**), in Figure 11.

The **RIGHT SUPPORT SCALE** has a strip of double sided tape (**E**) on the back at the right end as seen in Figure 12. Slide the **SCALE** out to the right and remove the protective paper from the tape. Now, slide the **SCALE** back to the left until the 6 inch index on the **SCALE** lines up with the right edge of the mat/mount board as shown at (**D**) in Figure 11. Press on the right end of the **SCALE** and the tape will adhere it in place.

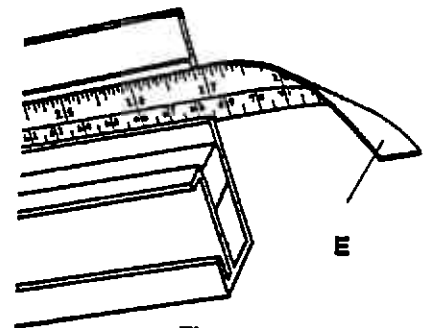


Figure 12

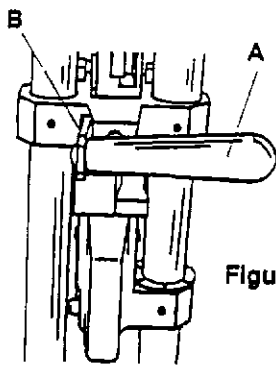


Figure 13

The **HARDBOARD HANDLE (A)** and **HANDLE BRACKET (B)** are shipped in the box with the **PILLAR POSTS**. Install them to the head as shown in **Figure 13** with the screws and washers provided.



## HOW TO USE THE Seal ProCut ELITE 2

There are some general principles which apply to the proper use of the *Seal ProCut ELITE 2*.

- **CAUTION:** Handle glass carefully. Use protective eye wear, gloves, and clothing.
- All cutting and scoring is done on the downward stroke.
- The **SPEED SCREW** must hold each **PILLAR POST** firmly in place.
- The material being cut should be placed on the **LEFT SQUARING EDGE BAR**. Then slide it to the right to the desired dimension as read on the **LEFT SUPPORT SCALE**. The scrap is generally the smaller piece resting on the **RIGHT SUPPORT**.
- The clamp is to be used on all materials except glass. Never clamp a sheet of glass because it may break unexpectedly.
- A plastic storage bin is included which hooks over the **RIGHT SUPPORT** and provides a safe and convenient place to store the **PILLAR POSTS** when not in use.
- Have a convenient receptacle near the machine for disposing of scrap material.
- Keep the machine and workplace clean and neat.

## HOW TO CUT MAT/MOUNT/FOAM BOARD

**REMEMBER, THIS BLADE IS VERY SHARP. HANDLE CAREFULLY!**

1. Insert the mat/mount/foam board **PILLAR POST** in the **CUTTING HEAD** and lock with the **SPEED SCREW**.
2. Set the board to be cut on the **LEFT SQUARING EDGE BAR (C)** and slide it to the right so the left edge of the board aligns with the desired cutting dimension. **Figure 14**. The **MEASURING STOP** is useful when more than one piece is to be cut to the same size. Set the **BLACK STOP LEVER** to the desired dimension (**D**) and lock the **MEASURING STOP** in place with the **LOCKING KNOB (E)**. Slide the board to the left against the **BLACK STOP LEVER**, and apply the **CLAMP** to hold the mount board in place and prevent buckling.
3. Grasp the **CUTTING HEAD** with your right hand and depress the **SHORT THUMB LEVER**. Slide the **CUTTING HEAD** upward until the blade is above the material being cut. Release the **SHORT THUMB LEVER** and pull the **CUTTING HEAD** all the way downward to its stop position. Release the **CLAMP** and remove both cut pieces.
4. A fresh blade should completely separate most mounting boards in one cutting stroke. As the blade begins to become dull, or with some very dense boards, it may require two passes of the blade. It is also possible to apply a very slight pressure upward on the underside of the **SHORT THUMB LEVER** as you pull the **CUTTING HEAD** downward. This will lock the blade in its cutting position. An alternative, when cutting thin material such as mat board, is to place a piece of scrap mat material behind the board being cut. This will reduce the fraying of the edge which may otherwise occur.

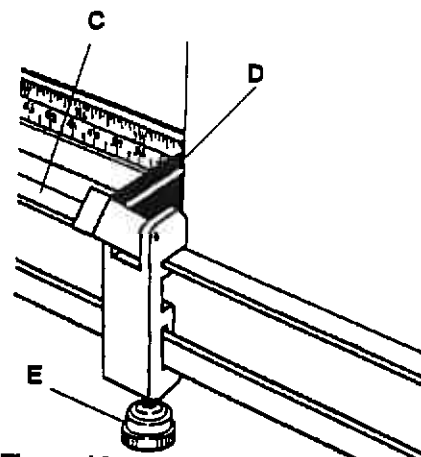


Figure 14

# HOW TO CUT HARDBOARD & EXPANDED PVC

The measuring stop, provided with the Seal ProCut ELITE 2, has two STOP LEVERS. See Figures 15 and 16. The black STOP LEVER on the left is useful when cutting glass, plastic, or mat/mounting board. The white STOP LEVER on the right is essential when cutting with the hard board PILLAR POST.

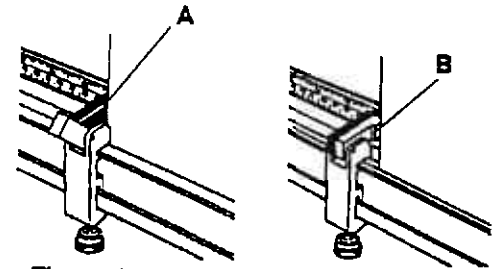


Figure 15

Figure 16

1. Insert the hardboard cutting PILLAR POST in the CUTTING HEAD and lock with the SPEED SCREW.
2. Since the hardboard PILLAR POST fits in the CUTTING HEAD to the right of the other PILLAR POSTS, an adjustment must be made to the scale reading when cutting hardboard. This adjustment is made by simply setting the MEASURING STOP so the black STOP LEVER is positioned on the desired dimension on the SCALE (A). Then, flip the white STOP LEVER forward and locate the edge of the hardboard against the white STOP LEVER (B). Apply the CLAMP.
3. Grasp the CUTTING HEAD HANDLE with your right hand and depress the SHORT THUMB LEVER with your right thumb. Raise the CUTTING HEAD so the PILLAR POST is well above the upper edge of the hardboard. Release the SHORT THUMB LEVER.
4. Lower the CUTTING HEAD until the CUTTING WHEELS contact the edge of the hardboard. Shift your right hand to the HARD-BOARD HANDLE and firmly pull the CUTTING HEAD down to its stop position. Avoid striking the edge of the hardboard too aggressively.
5. Release the CLAMP and remove the hardboard pieces.

## HOW TO CUT GLASS

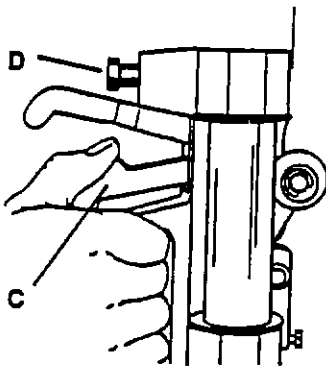


Figure 17

- ✓ Always wear eye protection, gloves, and protective clothing when handling glass!
- ✓ Always load glass from the left side of the machine!
- ✓ Glass should not extend beyond the left support!
- ✓ Do not use the clamp on glass!
- ✓ All cutting and scoring is done on the downstroke!

1. Insert the glass cutting PILLAR POST in the CUTTING HEAD and lock it with the SPEED SCREW as described on previous pages.
2. Set the glass on the SQUARING EDGE BAR on the left side of the machine. Position the glass for the size you wish by aligning the left edge of the glass with the desired dimension on the SCALE. Normally, the scrap piece will be smaller and will be to the right of the cutting line.
3. Rest your left hand lightly on the glass to hold it against the triangular face plate. Grasp the CUTTING HEAD handle with your right hand and depress the SHORT THUMB LEVER (C) as shown in Figure 17.
4. Raise the CUTTING HEAD until the glass cutting wheel is well above the upper edge of the glass. Release the SHORT THUMB LEVER and bring the CUTTING HEAD down until you feel the wheel RAMP contact the glass. With one continuous motion, bring the CUTTING HEAD all the way down to its rest position. You will hear and see the score produced.
5. Never score the same place more than once. A light, continuous score is best. If the pressure is too great, the score will be flaky. Pressure is adjusted with the PRESSURE KNOB, (D). The correct position of this KNOB will expose about 1/2" of threads.
6. To break the glass along the score line, do not move it after scoring. While keeping your left hand against the glass, apply pressure with your right thumb on the bottom right corner of the glass. DO NOT APPLY BREAKING PRESSURE AT THE CENTER OF THE GLASS.

# HOW TO CUT PLASTIC

1. The Seal ProCut ELITE 2 will score and break flat fracture sensitive plastics such as acrylics. Polycarbonates and expanded PVC's are not fracture sensitive and do not break readily from bending. It is not necessary to remove the protective coating prior to cutting.

2. Insert the plastic cutting PILLAR POST in the CUTTING HEAD and lock it with the SPEED SCREW.

3. Place the sheet of plastic on the LEFT SQUARING EDGE BAR and slide it to the right until the desired dimension reads at the left edge of the plastic. Apply the CLAMP so the plastic will remain in place during scoring and break out.

4. Grasp the CUTTING HEAD with your right hand and depress the SHORT THUMB LEVER with the right thumb. Raise the CUTTING HEAD and release the SHORT THUMB LEVER so the tip of the scoring blade rests on the surface of the plastic as close as possible to the upper edge. It should rest about 1/32" from the top edge. See (A) Figure 18.

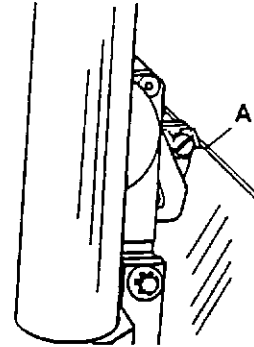


Figure 18

5. Pull the CUTTING HEAD downward to its resting position. You may use the HARDBOARD HANDLE if you wish. For plastic up to 1/8" thick, one scoring pass with a fresh blade is normally enough. If the plastic is 1/4" thick, it will be wise to repeat the scoring cut three or four times. Each time, keep the plastic clamped so it does not move. You will hear a gouging noise as the cutter scores the plastic. If it chatters or skips, as it may on some very thin plastics, reduce the pressure with the pressure adjusting knob and score more slowly.

6. To break out the plastic, first hold the SHORT THUMB LEVER down and depress the DETENT (B) in Figure 19. While pushing the DETENT, release the SHORT THUMB LEVER. This will leave the DETENT automatically depressed and the cutting tool will be pivoted away from the plastic.

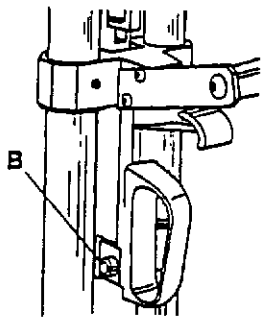


Figure 19

7. Raise the CUTTING HEAD and depress the LONG THUMB LEVER (C) to push the white BREAK OUT ROLLERS (D) against the plastic (E) near the top edge as in Figure 20. Press on the LONG THUMB LEVER until you hear the cracking sound of the plastic breaking. While holding this same pressure on the ROLLERS, bring the CUTTING HEAD all the way down as far as it will go. The plastic will have broken along the score line.

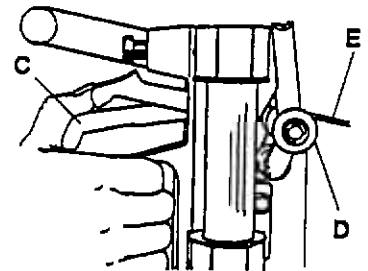


Figure 20

8. Release the LONG THUMB LEVER and the CLAMP and remove the two plastic pieces. The DETENT will return to its normal position the next time you depress the SHORT THUMB LEVER.

## MAINTENANCE AND ADJUSTMENTS

With care and frequent cleaning, the Seal ProCut ELITE 2 will remain in proper adjustment and will perform as expected indefinitely.

### GENERAL MAINTENANCE TIPS:

- Use the BRUSH provided in the parts bag to clean the SQUARING EDGE BARS daily. If glass chips or paper debris collects on the SQUARING EDGE BARS, the material being cut will not rest squarely and the cut will be out of line.
- Wipe the TUBES with a clean dry cloth at least weekly. Do not apply oil to the TUBES. Tiny glass chips may stick to the oil and cause fast wear of the BUSHINGS.
- Apply a drop of oil to the glass cutting wheel weekly. This will lubricate the wheel axle and improve glass cutting performance.
- Always use sharp cutting tools. Keep a supply of each of the cutting blades in a convenient place near the machine.

### BUSHING ADJUSTMENT

Three set screws (F) in Figure 21, can be adjusted to keep the CUTTING HEAD well fitted to the TUBES. Use the hex wrench provided and tighten any one of the three set screws while sliding the CUTTING HEAD up and down. At the first indication of "drag", loosen just enough to eliminate the drag. Make this adjustment with each of the set screws.

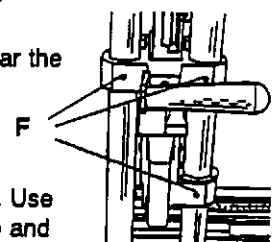


Figure 21



## ROCKER ARM ADJUSTMENTS

After considerable use, it may become necessary to perform certain adjustment routines.

That portion of the **CUTTING HEAD** which holds the **PILLAR POSTS** and moves in and out when you depress the **SHORT THUMB LEVER** is called the **ROCKER ARM**. Two adjustments affect its function.

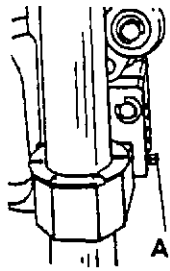


Figure 22

1. The **PRESSURE ADJUSTING KNOB** described earlier, determines how much pressure each cutting tool applies to the material being cut. It does not affect the **HARDBOARD CUTTER**. Avoid too much pressure. About 1/2" of threads visible is correct.

2. The **ROCKER ARM ADJUSTING SCREW (A)** in Figure 22 determines the "at rest" position of the **ROCKER ARM**; that is, the position of the cutting tools when the **SHORT THUMB LEVER** is not depressed. Set this screw so the glass cutting wheel is about .020" from the vertical extrusion of the machine. You may judge this by looking from the right side, Figure 23 (B). The wheel should not enter the groove, but should be close enough to contact the thinnest glass to be cut. This position of the **ROCKER ARM** will also insure the mat/mount board blade will enter the groove, but not touch the aluminum at the bottom of the groove.

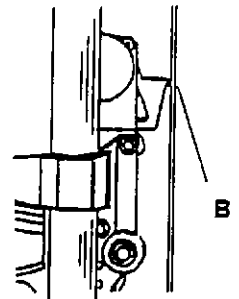


Figure 23

## SQUARING THE MACHINE

If all screws remain tight, the machine should continue to produce cut pieces that have 90° corners. Verifying this condition is called "squaring" the machine. To be square, both **SQUARING EDGE BARS** must be straight, in line with one another, and 90° to the cutting line. Following is the procedure to test the machine for squareness and make corrections.

1. Lay a long straight edge across both the **LEFT AND RIGHT SQUARING EDGE BARS**. They should be in contact with the straight edge along their entire lengths.
2. Place a full size mat/mount board in position as though you were planning to cut it in half and apply the **CLAMP**. The bottom edge of the board resting on the **SQUARING EDGE BARS** must be straight.
3. Insert the mat/mount board **PILLAR POST** in the **CUTTING HEAD** and lock it with the **SPEED SCREW**. Make a short cut 1/2" long at the bottom of the board and another at the top.
4. Turn the board around 180° and place it back in the machine resting on the same bottom edge as before. Slide the board until the blade perfectly lines up with the bottom cut, now visible from the rear side of the board. Clamp the board in place. Raise the **CUTTING HEAD** (with the **SHORT THUMB LEVER** depressed) and make a short cut at the top edge of the board.
5. If the machine is square, the two cuts at the top of the board, (one made from the front and one from the back) will be in alignment. If not, (C) Figure 24, the **SQUARING EDGE BARS** must be repositioned. If the second cut at the top is to the left of the cut made from the front, the **LEFT SQUARING EDGE BAR** must be lowered. Conversely, if the second top cut is to the right of the first, the **LEFT SQUARING EDGE BAR** must be raised. In either case, the amount of squaring adjustment required is half the distance between the two top cuts.

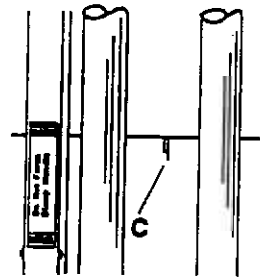


Figure 24

**NOTE:** One end of each squaring edge bar is fixed in position by its **PIVOT SCREW** near the cutting line. Each of the bars can be raised or lowered slightly by rotating them around their **PIVOT SCREW**. This is done by turning **ECCENTRIC NUTS (D)**, Figure 25, one in the **RIGHT SQUARING EDGE BAR** and two in the left. The **LEFT SQUARING EDGE BAR** is very long, so two **ECCENTRICS** are provided to assure the **SQUARING EDGE BAR** can be adjusted straight.

6. If adjustment is required to square the machine, start with the **ECCENTRIC NUT** in the middle of the **LEFT SQUARING EDGE BAR**. Rotate it to raise or lower the **SQUARING EDGE BAR**. Reposition the board to align the bottom cut with the blade, then raise the **CUTTING HEAD** to the top edge. The blade should touch halfway between the two top cuts. Readjust the **ECCENTRIC NUT** until this is so.
7. Remove the mount board, and lay the long straight edge on the **SQUARING EDGE BARS**. Adjust the left **ECCENTRIC NUT** until the **LEFT SQUARING EDGE BAR** is straight.
8. Adjust the **ECCENTRIC NUT** in the **RIGHT SQUARING EDGE BAR** to make it line up perfectly with the **LEFT SQUARING EDGE BAR**. Each time you use the **ECCENTRIC NUT**, hold it from moving while tightening the button head screw (E).
9. After any adjustment is made, re-check the squareness as in steps 2 through 5, above.

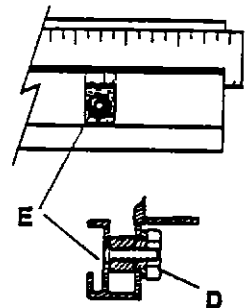


Figure 25

## REMOVING THE CUTTING HEAD

Follow these steps if it should ever be necessary to remove the cutting head.

1. Loosen the bolts in the **UPPER** and **LOWER BRACKETS**. (A) in Figures 26 and 27.
2. Slide the **LEFT TUBE** (B) up out of the **LOWER BRACKET** until it is above the **CUTTING HEAD** (C). Rotate the **CUTTING HEAD** around the **RIGHT TUBE** (D) and lower the **LEFT TUBE** BACK into the **LOWER BRACKET**.
3. Hold the **CUTTING HEAD** and slide the **RIGHT TUBE** upward until the **CUTTING HEAD** is free. Set the **RIGHT TUBE** back into the **LOWER BRACKET**.
4. To reinstall the cutting head, reverse the above procedure.

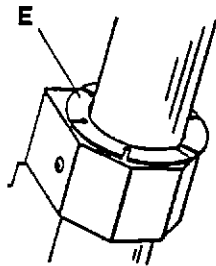
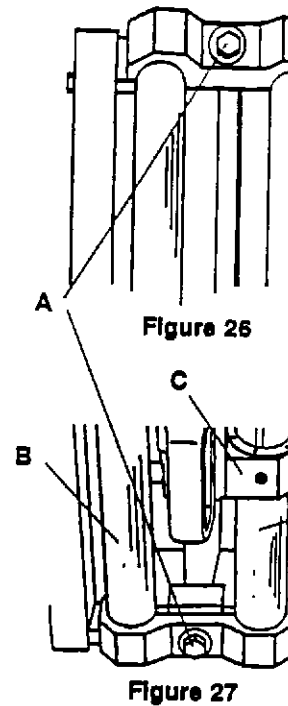


Figure 28

## REPLACING A BUSHING

The **CUTTING HEAD** slides on three low friction **BUSHINGS** (E), Figure 28. It is unlikely they will require replacement, but they can be removed as follows.

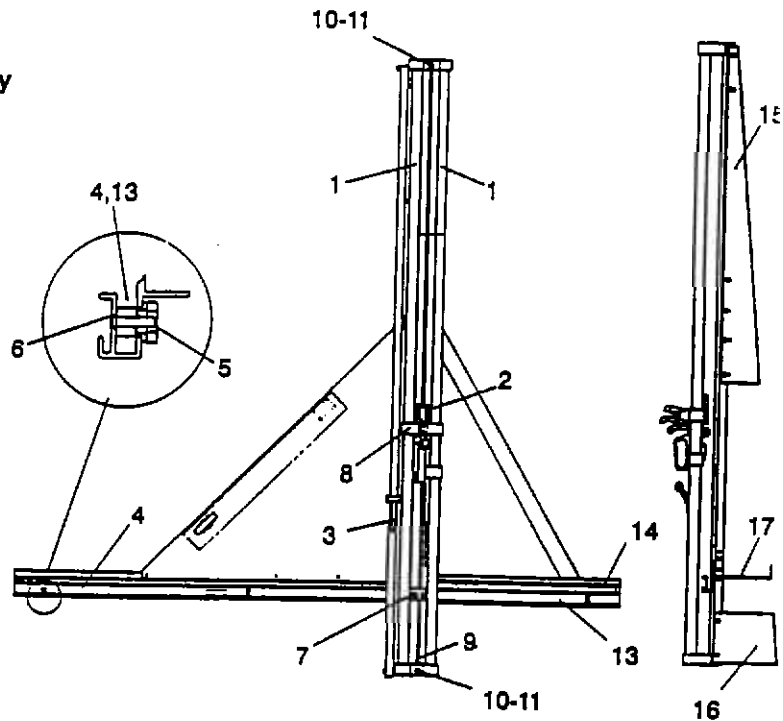
1. Remove the **CUTTING HEAD** as described above.
2. The flange at one end of each **BUSHING** is trapped in a slot in the **CUTTING HEAD**.
3. Squeeze and collapse the **BUSHING** so the flange becomes free of the **CUTTING HEAD**, and pull it out.
4. Reinstall a **BUSHING** by reversing the above steps.

# PROBLEM SOLVING CHART

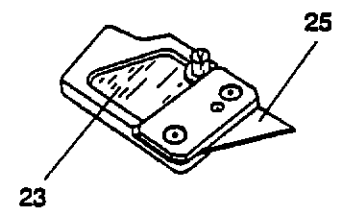
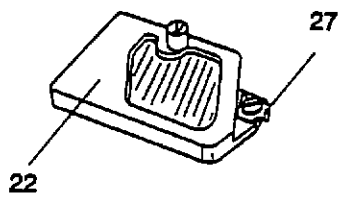
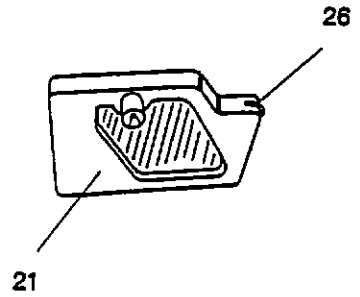
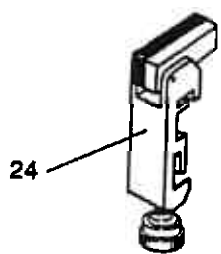
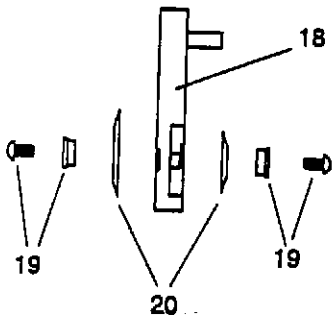
PROBLEM	PROBABLE CAUSE	CORRECTION
Glass cutter skips	Worn wheel Dirty glass Wheel not touching glass Insufficient wheel pressure	Replace wheel unit Clean glass Adjust rocker arm adjusting screw. Page 9 Tighten pressure knob. Page 7
Glass score chips	Too much wheel pressure Scoring more than once	Loosen pressure knob. Page 7 Never score more than once.
Plastic scoring chatters	Too much pressure Scoring too fast	Loosen pressure knob. Page 7 Slow the scoring stroke. Page 8
Ragged cut edges on Mat/mount board	Lack of fresh slip sheet, or no slip sheet Cutting blade is dull	Use new slip sheet Page 6 Replace blade. Page 3
Not cutting squarely	Foreign material on squaring edge bars Squaring edge bars not adjusted properly	Use brush to clean squaring edge bars Adjust squaring edge bars Page 9
Hardboard cutting takes too much force or the edge is rough	Hardboard cutting wheels are worn or will not turn because of build up of debris	Replace the cutting wheels Clean all cutting debris from the wheels.

# PARTS LIST

Ref. No.	Part No.	Description	Quantity
1	FO12-200	Tubes	2
2	FO12-210	Speed Screw	1
3	FO12-201	Clamp Assembly	1
4	FO12-203	Left Squaring Edge Bar	1
5	FO36-012	Eccentric Nut	3
6	FO12-205	Button Head Cap Screw	3
7	FO12-206	Shoulder Screw	2
8	FO12-202	Cutting Head Assembly	1
9	FO24-099	Rubber Bumper	1
10	FO24-122	Hex Head Bolt	2
11	FO36-017	Square Nut	2
12	FO36-024	Spacer	2
13	FO12-204	Right Squaring Edge Bar	1
14	FO12-207	Right Support Scale	1
15	FO12-208	Upper Bracket	1
16	FO12-209	Lower Bracket	1
17	FO24-097	Horizontal Support	2
18	FO12-212	Hardboard Pillar Post	1
19	FO12-215	Bearings and Screws	2 each
20	2451	Set of 2 Hardboard Wheels	1 set
21	FO12-214	Glass Cutting Pillar Post	1
22	FO12-213	Plastic Cutting Pillar Post	1
23	FO12-211	Mount Board Pillar Post	1
24	<del>FO04-114</del>	Measuring Stop	1
25	2431	Mount Board Blades	100
26	2432	Steel Wheel Units 10	
27	2433	Plastic Scoring Blades	10



FO4-114



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